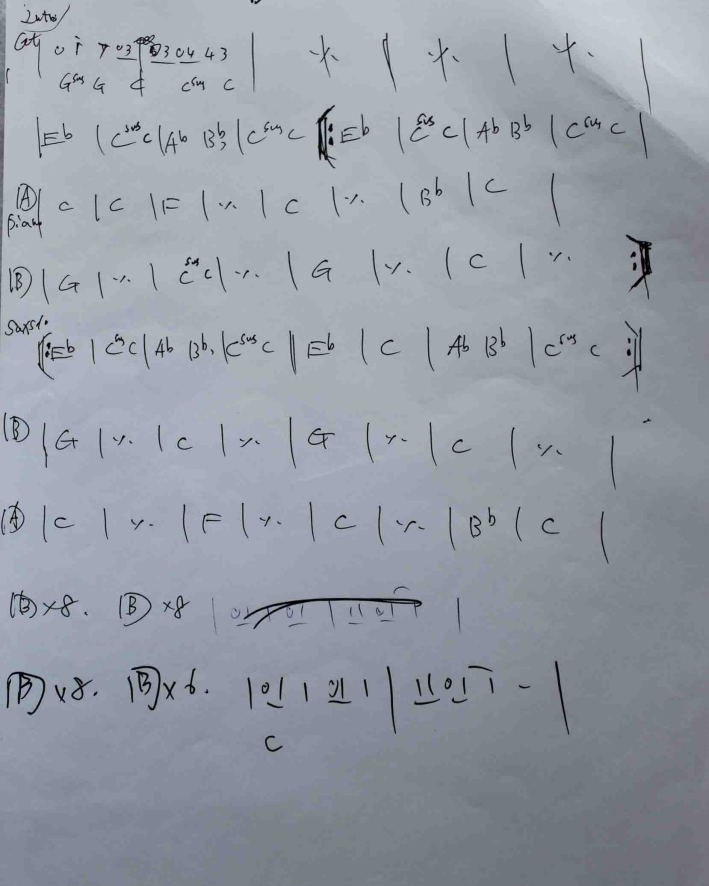Brown SUGAR